

OVERVIEW

TERRACO Sprayplasters are acrylic based, ready to use compounds of inert filler materials, for use on all common types of interior building surfaces. They give a high quality, even surface for painting or other finishes. TERRACO Sprayplasters are suitable for both precast and conventional buildings. They can be applied directly to either new or old solid surfaces of pre-cast concrete, aerated concrete, sand/cement, fairfaced and level brickwork, etc. When used for finishing ceilings, the final coat may be left spray textured, in which case no further decoration is required. The finished Sprayplaster surface does not require priming before painting. TERRACO Sprayplaster is available in a range of grades for differing application thickness.

PRODUCT GRADES/CODES

Finishcoat	63410
Washable	63430
Washable 4	63440
Basecoat	63460

PROPERTIES

TERRACO Sprayplasters are ready-mixed for use compounds, formulated from a selected blend of acrylic polymers and precisely graded fillers.

The products are:

- Easy to use
- Do not flake off
- Have high adhesion power
- Have high coverage
- Quick drying
- Vapour permeable

Basecoat

For use on all types of construction substrates as a basecoat to level and rectify irregularities up to 10 mm thickness. Can be modified with Sprayplaster CM to give a harder, water resistant substrate. When modified, the plaster requires curing for up to 72 hours after application.

Finishcoat

For use in all areas requiring up to 3mm coat thickness. For use as a finishing coat for Sprayplaster Basecoat. When used for finishing ceilings, the final coat may be left spray textured, in which case no further decoration is required.

Washable/Washable 4

This is specially formulated water resistant version of Finishcoat for damp areas.

AREA OF USE

TERRACO Sprayplasters are suitable for both pre-cast and conventional buildings. They can be applied directly to either new or old solid surfaces of pre-cast concrete, aerated concrete, sand/cement, fairfaced and level brickwork, etc.

STOPPAGE OF WORK

When work stops for short periods, simply immerse the spray gun in water, wash around the top of machine and cover remaining Sprayplaster with a thin layer of water. When work resumes, remove the excess water from the machine and commence spraying.

APPLICATION & CLEANING OF TOOLS

TERRACO Sprayplaster is ready for use, but can be diluted with 2-3 % water if required. Patch and repair uneven/damaged surfaces. Spray the first coat and level with steel edged spatula. Excess material on the spatula should be returned to the machine. If required, apply a second coat of Sprayplaster Basecoat. Finish the surface with 1 or 2 coats of Sprayplaster Finishcoat.

Clean tools and equipment with water after use.

HEALTH & SAFETY

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

PACKAGING & STORAGE

Product is supplied in 25kg containers.

Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 9 months. Use oldest material first.

TECHNICAL DATA

Product	Spray applied ready mixed plaster in paste form.
Composition	Formulated from acrylic binders and precisely graded fillers.
pH Value	8-9
Fire Resistance	Class 0 (ES 476, part 6 1981)
Flame Spread	0 (ASTM E84- 81a)
Application Equipment	Spray machine : TERRACO Spraypump Compressor : 600ltr./ min.
Packaging	25 kg. Plastic bags
Storage	9 months in original unopened containers.

Grade	SG	Daily Application Rate by Hand (3 man team)	Daily Application Rate by Spray (3 man team)	Colour	Consumption Rate (kg/m ² /mm)	Packaging
Basecoat	1.70 ± 0.05	125 m ²	500 m ²	Brown	1.75	25kg
Finishcoat	1.78 ± 0.05	150 m ²	600 m ²	White	1.80	25kg
Washable	1.75 ± 0.05	150 m ²	600 m ²	White	1.65	25kg
Washable 4	1.75 ± 0.05	150 m ²	600 m ²	White	1.65	25kg

TERRACO offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO's present state of knowledge and is intended to provide general information on TERRACO's products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO's suggestions and products before adopting them on a commercial scale.

For technical enquiries please contact your nearest Terraco representative:

CHINA:

Terraco Architectural Coatings China Co., Ltd.
Tel: +86 (0)20 8759 4742
Fax: +86 (0)20 8526 8056
E-mail: sales@terraco.com.cn
Web: www.terraco.com.cn

Terraco Chemical (Shanghai) Co., Ltd.

Tel: +86 (0)21 621020 48 / 18
Fax: +86 (0)21 625205 47
Email: sales@terraco.com.cn
Web: www.terraco.com.cn

EGYPT:

Terraco Egypt Chemical Industries S.A.E.

Tel: +20 (0)22 29184 53 / 57 / 58
Fax: +20 (0)22 29184 80
E-mail: terraco@terraco.com.eg
Web: www.terraco.com.eg

JORDAN:

Jordan Swedish Polymers Industrial Corp.

Tel: +962 (0)6 553 8751
Fax: +962 (0)6 553 6560
E-mail: terraco@nol.com.jo
Web: www.terraco.jo

IRELAND:

Terraco Technical Centre, Ireland

Tel: +353 (0) 404 66555
Fax: +353 (0) 404 66654
E-mail: technical-centre@terraco.com
Web: www.terraco.com

PAKISTAN:

Terraco Pakistan Pvt. Ltd.

Tel: +92 (0)42 3529 70 56-8
Fax: +92 (0)42 3529 70 55
Email: terraco@terraco.pk
Web: www.terraco.com

ROMANIA:

Terraco Romania SRL

Tel: +40 (0)749 203 133
Fax: +40 (0)318 148 810
E-mail: ahaque@terraco.com
Web: www.terraco.com

RUSSIA:

OOO Terraco Sweden Ltd, Russia

Tel: +7 (0)495 9212 237
Fax: +7 (0)495 6273 881
E-mail: adm@terraco.ru
Web: www.terraco.ru

OOO Terraco Vostok Ltd

Tel: +7 (0)4212 410563
Fax: +7 (0)4212 410591
E-mail: terracovostok@terrakovostok.ru
Web: www.terraco.com

SOUTH KOREA:

Terraco Korea Co., Ltd

Tel: +82 (0) 2 5611 551
Fax: +82 (0)2 5671 771
E-mail: terraco@terraco.co.kr
Web: www.terraco.co.kr

THAILAND:

Terraco Industry (Thailand) Limited

Tel: +66 (0)2 946 68 56 / 58
Fax: +66 (0)2 946 68 59
E-mail: terraco@terraco.co.th
Web: www.terraco.com

TURKEY:

Terraco Yapi Malzemeleri Sanayi Ve Ticaret AS

Tel: +90 (0)222 236 0423
Fax: +90 (0)222 236 0425
E-mail: terraco@terraco.com.tr
Web: www.terraco.com.tr

UAE:

Terraco UAE Ltd

Tel: +971 (0)4 326 2699
Fax: +971 (0)4 326 2733
E-mail: terraco@terraco.ae
Web: www.terraco.com

UK:

ADDAGRIP

Tel: +44 (0)1825 761 333
Fax: +44 (0)1825 768 566
E-mail: sales@addagrip.co.uk
Web: www.addagrip.co.uk / www.terraco.com

VIETNAM:

Terraco Vietnam Co., Ltd

Tel: +84 (0)650 3 820 100
Fax: +84 (0)650 3 820101
E-mail: terraco@terraco.com.vn
Web: www.terraco.com