

OVERVIEW

Marblecoat is an acrylic based Venetian stucco suitable for use on most interior surfaces. Marblecoat can be applied to produce both traditional and modern effects by adjusting the application methods. The final effect is a translucent highly polished finish. Marblecoat can be tinted using conventional universal colourant pastes. Marblecoat is specially formulated without the use of solvents, formaldehyde and any other harmful chemical. Marblecoat is a member of the Terraco ECOLIFE product group which ensures minimal environmental impact.

PROPERTIES

Marblecoat is an acrylic based paste of inert fillers and pigments, with the following properties:

- Highly decorative effect
- Non-combustible
- High gloss polished finish
- Environmentally friendly
- Low odour

AREAS OF USE

Marblecoat can be used on most interior and exterior surfaces. Ideal finishing for restaurants, galleries, hotel lobbies, etc.

PREPARATION OF SURFACE

New surfaces: Ensure that all dust, dirt and foreign matter are scraped and brushed away. Also ensure the surfaces are free from salts, oil, grease and ridges. Protect all adjacent surfaces not to be covered. All cracks, chips, voids and damages should be repaired with Terraco Handycoat Exterior.

Old surfaces: Before applying to old surfaces, ensure the substrate is firm. First wash down the surface with a sugar soap solution, rinse and allow to dry before repairing or applying the primer.

PRIMING/SKIMCOAT

Prime surfaces with a coat of Penetrating Primer prior to application of Marblecoat. Apply a coat of Handycoat by trowel to level and prepare substrate for Marblecoat application.

APPLICATION & CLEANING OF TOOLS

Many different patterns can be achieved using various application tools. For a Venetian Stucco effect apply initial coat of material with a wide trowel. Subsequent coats are applied using a fine blade spatula, building up a number of layers over a period of time. The colour may be varied for a more dramatic effect. When the material is drying, polish the surface using a white steel blade, until the required sheen is achieved. For a contemporary effect, Marblecoat is applied by spatula in patch work application utilising the translucency of the product to create the effect. Polish using a buffing cloth while the Marblecoat is drying.

Clean tools and equipment with water after use.

HEALTH & SAFETY

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

PACKAGING & STORAGE

Marblecoat is supplied in 5kg and 25kg plastic pails.

Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 12 months. Use oldest material first.

TERRACO offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO's present state of knowledge and is intended to provide general information on TERRACO's products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO's suggestions and products before adopting them on a commercial scale.

TECHNICAL DATA

Product	Marble effect coating.
Binder	Acrylic.
Drying Time	30 - 60 minutes.
Toxicity	Non-toxic.
Viscosity	100,000cps.
Specific Gravity	1.45-1.50
VOC Level	<5gm/ litre.
Flame Spread	Class 0 ASTM E84-95b
Material Consumption	0.5-1.2kg/m ² depending on desired effect
Application Method	By trowel, spatula.
Colour	Using colourant paste.
Packaging	5kg and 25kg plastic pails
Storage	12 months in original unopened containers.

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