

### OVERVIEW

Flexipave Patching Compound is a 2-pack cementitious/acrylic patching compound which is designed for repairs and levelling prior to application of the Flexipave Coating System. Flexipave Patching Compound is both hydraulically and organically bound guaranteeing good adhesion to the substrate. It is used on both asphalt and concrete and when cured has an extremely strong bond and is highly water-resistant.

### PRODUCT GRADES/CODES

Resin	68330
Powder	77330

### PROPERTIES

Flexipave Patching Compound is supplied as a 25kg unit (20kg powder, 5kg resin) which are simply mixed on site to produce the filling and levelling compound. It has a filler gradation up to 2mm making it suitable for heavy repairs up to 15mm.

- Easy to use
- Excellent adhesion
- Water resistant
- Crack resistant

### AREA OF USE

Flexipave Patching Compound is used to level and repair defects in asphalt and concrete screeds up to 15mm thickness.

### PREPARATION OF SURFACE

Ensure the surface to be covered is free of loose particles, dust, dirt, grease, oil, and paint. Concrete substrates should be treated with a coat of Flexipave Concrete Primer.

### APPLICATION & CLEANING OF TOOLS

Flexipave Patching Compound is trowel applied and levelled with a float. Smooth finishing can be achieved with a wooden or foam float when it has 'set'. The float should be moistened during the smoothing operation.

Clean tools and equipment with water after use.

### HEALTH & SAFETY

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

### PACKAGING & STORAGE

Flexipave Patching Compound is supplied as a 2 component system (20kg powder and 5kg resin).

Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 6 months. Use oldest material first.

TERRACO offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO's present state of knowledge and is intended to provide general information on TERRACO's products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO's suggestions and products before adopting them on a commercial scale.

### TECHNICAL DATA

<b>Product</b>	Ready mixed repair and filling compound, powder/resin.
<b>Binder</b>	Hydraulic and organic binders.
<b>Filler</b>	Inert finely graded washed fillers of sand or quartz.
<b>Colours</b>	Grey.
<b>Additives</b>	Plasticising agents, adhesion promoting agents and water retaining agents.
<b>Tensile Strength/Adhesion</b>	10.3 n/mm <sup>2</sup> – 105 kp/cm <sup>2</sup>
<b>Ball Pressure Hardness</b>	28.2 n/mm <sup>2</sup> – 285 kp/cm <sup>2</sup>
<b>Application Thickness</b>	2 - 15mm.
<b>Shrinkage</b>	Maximum 0.13% (ATSM 157)
<b>Consumption</b>	Approximately 1.8 kg/m <sup>2</sup> per 1 mm layer.
<b>Mixing Ratio</b>	20kg powder : 5kg resin (no water is required).
<b>Packaging</b>	20kg powder, 5kg resin.
<b>Storage</b>	6 months in original unopened containers.

For technical enquiries please contact your nearest Terraco representative:

#### CHINA:

Terraco Architectural Coatings China Co., Ltd.  
Tel: +86 (0)20 8759 4742  
Fax: +86 (0)20 8526 8056  
E-mail: sales@terraco.com.cn  
Web: www.terraco.com.cn

#### Terraco Chemical (Shanghai) Co., Ltd.

Tel: +86 (0)21 621020 48 / 18  
Fax: +86 (0)21 625205 47  
Email: sales@terraco.com.cn  
Web: www.terraco.com.cn

#### EGYPT:

#### Terraco Egypt Chemical Industries S.A.E.

Tel: +20 (0)22 29184 53 / 57 / 58  
Fax: +20 (0)22 29184 80  
E-mail: terraco@terraco.com.eg  
Web: www.terraco.com.eg

#### JORDAN:

#### Jordan Swedish Polymers Industrial Corp.

Tel: +962 (0)6 553 8751  
Fax: +962 (0)6 553 6560  
E-mail: terraco@nol.com.jo  
Web: www.terraco.jo

#### IRELAND:

#### Terraco Technical Centre, Ireland

Tel: +353 (0) 404 66555  
Fax: +353 (0) 404 66654  
E-mail: technical-centre@terraco.com  
Web: www.terraco.com

#### PAKISTAN:

#### Terraco Pakistan Pvt. Ltd.

Tel: +92 (0)42 3529 70 56-8  
Fax: +92 (0)42 3529 70 55  
Email: terraco@terraco.pk  
Web: www.terraco.com

#### ROMANIA:

#### Terraco Romania SRL

Tel: +40 (0)749 203 133  
Fax: +40 (0)318 148 810  
E-mail: ahaque@terraco.com  
Web: www.terraco.com

#### RUSSIA:

#### OOO Terraco Sweden Ltd, Russia

Tel: +7 (0)495 9212 237  
Fax: +7 (0)495 6273 881  
E-mail: adm@terraco.ru  
Web: www.terraco.ru

#### OOO Terraco Vostok Ltd

Tel: +7 (0)4212 410563  
Fax: +7 (0)4212 410591  
E-mail: terracovostok@terrakovostok.ru  
Web: www.terraco.com

#### SOUTH KOREA:

#### Terraco Korea Co., Ltd

Tel: +82 (0) 2 5611 551  
Fax: +82 (0)2 5671 771  
E-mail: terraco@terraco.co.kr  
Web: www.terraco.co.kr

#### THAILAND:

#### Terraco Industry (Thailand) Limited

Tel: +66 (0)2 946 68 56 / 58  
Fax: +66 (0)2 946 68 59  
E-mail: terraco@terraco.co.th  
Web: www.terraco.com

#### TURKEY:

#### Terraco Yapi Malzemeleri Sanayi Ve Ticaret AS

Tel: +90 (0)222 236 0423  
Fax: +90 (0)222 236 0425  
E-mail: terraco@terraco.com.tr  
Web: www.terraco.com.tr

#### UAE:

#### Terraco UAE Ltd

Tel: +971 (0)4 326 2699  
Fax: +971 (0)4 326 2733  
E-mail: terraco@terraco.ae  
Web: www.terraco.com

#### UK:

#### ADDAGRIP

Tel: +44 (0)1825 761 333  
Fax: +44 (0)1825 768 566  
E-mail: sales@addagrip.co.uk  
Web: www.addagrip.co.uk / www.terraco.com

#### VIETNAM:

#### Terraco Vietnam Co., Ltd

Tel: +84 (0)650 3 820 100  
Fax: +84 (0)650 3 820 101  
E-mail: terraco@terraco.com.vn  
Web: www.terraco.com