

### OVERVIEW

TERRACO Sprayplasters are acrylic based, ready to use compounds of inert filler materials, for use on all common types of interior building surfaces. They give a high quality, even surface for painting or other finishes. TERRACO Sprayplasters are suitable for both precast and conventional buildings. They can be applied directly to either new or old solid surfaces of pre-cast concrete, aerated concrete, sand/cement, fairfaced and level brickwork, etc. When used for finishing ceilings, the final coat may be left spray textured, in which case no further decoration is required. The finished Sprayplaster surface does not require priming before painting. TERRACO Sprayplaster is available in a range of grades for differing application thickness.

TERRACO Sprayplasters are specially formulated without the use of solvents, formaldehyde and any other harmful chemical. TERRACO Sprayplasters are members of the Terraco ECOLIFE product group which ensures minimal environmental impact.

### PRODUCT GRADES/CODES

Finishcoat	63415
Washable	63435
Basecoat	63465

### PROPERTIES

TERRACO Sprayplasters are ready mixed for use compounds, formulated from a selected blend of acrylic polymers and precisely graded fillers.

The products are:

- Easy to use
- Do not flake off
- Have high adhesion power
- Have high coverage
- Quick drying
- Vapour permeable
- Low odour
- Environmentally friendly

#### Basecoat

For use on all types of construction substrates as a basecoat to level and rectify irregularities up to 10 mm thickness. Can be modified with Sprayplaster CM to give a harder, water resistant substrate. When modified, the plaster requires curing for up to 72 hours after application.

#### Finishcoat

For use in all areas requiring up to 3mm coat thickness. For use as a finishing coat for Sprayplaster Basecoat. When used for finishing ceilings, the final coat may be left spray textured, in which case no further decoration is required.

#### Washable

This is specially formulated water resistant version of Finishcoat for damp areas.

### AREA OF USE

TERRACO Sprayplasters are suitable for both pre-cast and conventional buildings. They can be applied directly to either new or old solid surfaces of pre-cast concrete, aerated concrete, sand/cement, fairfaced and level brickwork etc.

### REPARATION OF SURFACE

Ensure that all dust, dirt and foreign matter are scraped and brushed away. Also ensure the surfaces are free from salts, oil, grease and ridges. Protect all adjacent surfaces not to be covered. Glass fibre mesh is used to reinforce block / concrete interfaces. Micro angle beads should be used to reinforce corners.

### STOPPAGE OF WORK

When work stops for short periods, simply immerse the spray gun in water, wash around the top of machine and cover remaining Sprayplaster with a thin layer of water. When work resumes, remove the excess water from the machine and commence spraying.

### APPLICATION & CLEANING OF TOOLS

TERRACO Sprayplaster is ready for use, but can be diluted with 2-3 % water if required. Patch and repair uneven/damaged surfaces. Spray the first coat and level with steel edged spatula. Excess material on the spatula should be returned to the machine. If required, apply a second coat of Sprayplaster Basecoat. Finish the surface with 1 or 2 coats of Sprayplaster Finishcoat.

Clean tools and equipment with water after use.

### HEALTH & SAFETY

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

### PACKAGING & STORAGE

Product is supplied in 25 kg plastic bags.

Store containers in a clean dry area, protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 6 months. Use oldest material first.

### TECHNICAL DATA

<b>Product</b>	Spray applied ready mixed plaster in paste form.
<b>Composition</b>	Formulated from acrylic binders and precisely graded fillers.
<b>pH Value</b>	8-9
<b>VOC Level</b>	<5 grm/litre.
<b>Flame Spread</b>	Class 0 ASTM E84-95b
<b>Application Equipment</b>	Spray Machine : TERRACO Spray-pump Compressor : 600ltr/min.
<b>Packaging</b>	25kg plastic bags.
<b>Storage</b>	6 months in original unopened container.

Grade	SG	Daily Application Rate by Hand (3 man team)	Daily Application Rate by Spray (3 man team)	Colour	Consumption Rate (kg/m <sup>2</sup> /mm)	Packaging
Basecoat	1.50	125 m <sup>2</sup>	500 m <sup>2</sup>	Brown	1.75	25kg
Finishcoat	1.70	150 m <sup>2</sup>	600 m <sup>2</sup>	White	1.80	25kg
Washable	1.60	150 m <sup>2</sup>	600 m <sup>2</sup>	White	1.65	25kg

TERRACO offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO's present state of knowledge and is intended to provide general information on TERRACO's products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO's suggestions and products before adopting them on a commercial scale.

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